

#### Thermofluid Systems Modelling

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Photo by Stefan Els

## What are thermofluid systems?

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- Thermofluid systems provide the backbone of all industrial processes:
  - Power generation systems.
  - Heating and cooling systems.
  - Water and gas reticulation systems.
- Thermofluid systems include:
  - Biomass, coal, and gas-turbine power plants.
  - Concentrated solar, nuclear, and pumped storage power plants.
  - Heat pumps and refrigeration cycles.
  - Large water distribution networks.
- Components include:
  - Pipes, ducts, valves, nozzles, orifices.
  - Pumps, blowers, compressors, turbines.
  - Heat exchangers, evaporators/condensers, cooling towers.
  - Solar receivers, boilers, furnaces, reactors.



# Modelling - why and how?

- Modelling is applied to:
  - Evaluate novel technologies.
  - Perform parametric and what-if analysis.
  - Optimize system designs.
  - Improve efficiency and control of processes.
  - Detect anomalies for condition monitoring.
- Processes are governed by the principles of:
  - Thermodynamics.
  - Fluid mechanics.
  - Combustion, heat transfer, work/power.



# Modelling - why and how?

- Fundamental physics-based models:
  - Computational Fluid Dynamics (CFD).
  - Integrated Process Modelling (Thermofluid networks).
  - Custom-developed code.
- Machine Learning methods:
  - Surrogate models.
    - Deep Neural Networks (DNN).
    - Scientific machine learning.
  - Optimization techniques.
    - Gradient-based algorithms.
    - Evolutionary algorithms.



python

#### **Application: Biomass and coal-fired boilers**

- Detail 3D CFD models:
  - Utility-scale coal-fired boilers.
  - Industrial-scale and compact biomass-fired boilers.
- Integrated process models:
  - Complete biomass and coal-fired boilers.
  - Coal- and biomass co-firing boilers.
- Value-addition:
  - Compare burner swirl configurations.
  - Optimize under grate air flow distribution.
  - Optimize overfire air nozzle layout.
  - Analyse part-load performance.



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#### Application: Gas-cooled nuclear reactors

- Integrated process models:
  - Helium gas turbine power cycles.
  - Reactor cavity cooling system (RCCS).
  - Specialised high pressure and temperature test facilities.
  - Steady-state and dynamic analysis.
- Value-addition:
  - Optimise plant and test facility designs.
  - Analyse part-load performance.
  - Develop control philosophy.
  - Identify potential anomalies.



Fig. 7. Duct and chimney structure of the RCCS (Jun, 2012).

#### Application: Supercritical CO<sub>2</sub> power cycles

- $CO_2$  at supercritical pressure  $\ge 75 \times atm$ :
  - No phase separation between liquid and vapor.
  - Sudden expansion from liquid to vapour  $\approx 31^{\circ}$ C.
- Gas turbine power cycles:
  - Higher cycle efficiency.
  - Compact turbomachinery.
  - Solar power plants with dry cooling.

Intercooled recompression reheat (ICRCRH)









Partial cooled recompression reheat (PCRCRH)

### Application: Gas turbines and compressors

- Integrated gas turbine power cycle simulation:
  - Process models including complex turbomachinery performance.
  - Reactor network models capable of simulating emissions.
- Detail 3D CFD models:
  - Combustors.
  - Turbomachinery.
- Micro Gas Turbines (MGT) with sustainable fuels:
  - Hydrogen.
  - Ammonia.



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#### Application: Air Cooled Condenser surrogate modelling

- Data-driven models:
  - Generated using deep learning and plant measurements.
- Physics-based surrogate models:
  - Generated using simulation data as opposed to sparse experimental data.
- Value addition:
  - Virtual sensors to perform condition monitoring.
  - Enhance control systems and optimise plant performance.



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#### Application: Water heating system optimization

- Heat pump + backup heater + thermal storage:
  - Ensure adequate supply water temperature.

Flow rates

Simple

control

analogue

0.12

0.08

°E 0.06 0.04

- Minimize daily electricity cost.
- Genetic optimization:
  - Variable consumption.
  - Variable price.
  - Continuous and discrete heating modes.
  - Thermal storage.
  - Analogue override.





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Intelligent control 15-25% cost saving

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#### Application: Heat pump condition monitoring

- Deep mine Air Cooling Unit (ACU):
  - Modular direct expansion heat pump.
  - Large cooling capacity (>250 kW).
  - Cools air at the point of operation.
  - Rejects heat to water pumped to surface.
- Value addition:
  - Detect, locate, and quantify degradation.
  - Fundamental physics-based thermofluid model of heat pump cycle.
  - Train and apply DNN surrogate models.
  - Combine with parameter discovery.







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# Thank you Enkosi Dankie

Photo by Stefan Els

# Thermofluid systems modelling - Summary

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  - Concentrated solar, nuclear, and pumped storage power plants.
  - Heat pumps and refrigeration cycles.
  - Large water distribution networks.
- Modelling is applied to:
  - Evaluate novel technologies.
  - Perform parametric and what-if analysis.
  - Optimize system designs.
  - Improve efficiency and control of processes.
  - Detect anomalies for condition monitoring.
- Modelling tools and methods:
  - Fundamental physics-based models.
  - Machine learning and optimization methods.



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